

**A solvent free method for preparation of  $\beta$ -amino alcohols by ring opening of epoxides with amines using MCM-22 as a catalyst**

Thangaraj Baskaran,<sup>a</sup> Akanksha Joshi,<sup>a</sup> Gunda Kamalakar,<sup>b</sup> and Ayyamperumal Sakthivel<sup>a, c\*</sup>

<sup>a</sup> *Department of Chemistry, Inorganic Materials and Catalysis Laboratory,  
University of Delhi, Delhi-110007, India.*

<sup>b</sup> *SABIC Technology and Innovation Center, PO BOX 42503, Riyadh 11551, Saudi Arabia.*

<sup>c</sup> *Department of Chemistry, Riverside Transit Campus, Central University of Kerala,  
Padnekkad, Nileshtar, Kerala - 671 314, India.*

*\*E-mail: [sakthiveldu@gmail.com](mailto:sakthiveldu@gmail.com) / [asakthivel@chemistry.du.ac.in](mailto:asakthivel@chemistry.du.ac.in)*